



TC-5389

ELECTRICAL RESEARCH AND DEVELOPMENT ASSOCIATION

(Accredited by the National Accreditation Board for Testing and Calibration Laboratories, Govt. of India)

ERDA Road, Makarpura Industrial Estate, Vadodara-390 010, India.

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RP-2425-022817

ULR No.: TC538924000025453F

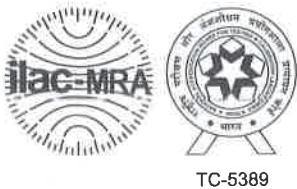
TEST REPORT

SHEET 1 of 8

NAME & ADDRESS OF CUSTOMER M. N. Rubber Limited, Survey No. 461/Paiky 2/A Behlnd Suraj Packaging Taluko Muli, At. Shekhpur, Surendranagar – 363 510. Gujarat	TEST REPORT NO. : RP-2425-022817
	DATE OF ISSUE : 28-10-2024
	CUSTOMER REF. NO: Letter
	DATED : 09-08-2024
	DATE OF SAMPLE RECEIPT DATE OF TESTING
	24-08-2024 16-10-2024 to 25-10-2024
SAMPLE DESCRIPTION (As provided by customer) Insulating Rubber hand gloves for electrical purpose Class of gloves : Class 0 Length of glove : 360 mm Size: 8" Category : RC Material : Natural rubber Make : LEEFIST HANDCARE Identification: Electrical rubber hand gloves	SAMPLE IDENTIFICATION Printing:  ERDA Sample Code: ERDA 00597028
TEST DETAILS As per sheet 2 of 8	TEST SPECIFICATION EN:60903:2003
REMARK : The sample conforms to all requirements of test specification for the tests at Sr. Nos. 1 to 7 as per sheet 2 of 8.	
CHECKED BY S. A. Panchal	APPROVED BY S. A. Panchal
<p>Note:</p> <ol style="list-style-type: none"> 1. This report relates only to the particular sample received for testing in good condition at ERDA, Vadodara. 2. This report cannot be reproduced in part under any circumstances. 3. Publication of this report requires prior permission in writing from Director, ERDA. 4. This report shall not be used for any purpose such as PR brochures, propaganda, advertisement and/or legal proceedings, unless for the granted purpose. 5. Only the tests asked for by the customer have been carried out. 6. Particulars of manufacturer/supplier, given in this report are based on information supplied by the customer, along with the test request/sample. ERDA does not assume any responsibility for the correctness of the information for above mentioned Sample Under Test (SUT). ERDA will not be responsible for any changes in SUT made after the test. This test report is given as per instrument status while testing. 7. In case of any dispute, Vadodara will be the exclusive jurisdiction & shall be construed as where the cause has arisen. <p>Caution: ERDA is not responsible for the authenticity of photocopied or reproduced test reports.</p> <p>ERDA provides support to customers for verification of the authenticity of test reports issued by ERDA within 10 years of date of issue of report.</p>	

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ULR No.: TC538924000025453F

Discipline: Electrical

Group: Insulating Materials & Insulators

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SHEET 2 of 8

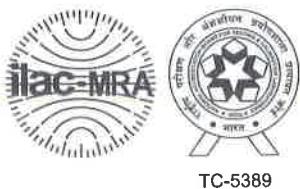
TEST DETAILS :

Sr. No.	Cl. No. & test specification	Particulars of tests
1	As per Cl. No. 8.2.2 of EN:60903:2003	Dimensions
2	As per Cl. No. 8.2.3 of EN:60903:2003	Thickness
3	As per Cl. No. 8.3 of EN:60903:2003	Mechanical tests
4	As per Cl. No. 8.4 of EN:60903:2003	Dielectric tests
5	As per Cl. No. 8.5 of EN:60903:2003	Ageing tests
6	As per Cl. No. 8.6 of EN:60903:2003	Thermal tests
7	As per Cl. No. 8.7 of EN:60903:2003	Tests on gloves with special properties
8	As per Cl. No. 6.2.4 of EN:60903:2003	Tear resistance test


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SHEET 3 of 8

Sr. No	Particulars of test & Cl. No.	Requirement as per Specification	Obtained value	Remarks
1	Dimensions [As per Cl. No. 8.2.2 of EN:60903:2003] Length, mm	360 ± 15	373	Conforms
2	Thickness, mm [As per Cl. No. 8.2.3 of EN:60903:2003]	Max. 1.60	0.996	Conforms
3	Mechanical tests [As per Cl. No. 8.3 of EN:60903:2003] Tensile strength and elongation at break [As per Cl. No. 8.3.1 of EN:60903:2003] -Tensile strength, MPa	Min. 16	27.0	Conforms
	-Elongation at break, %	Min. 600	885	Conforms
	Resistance to mechanical puncture [As per Cl. No. 8.3.2 of EN:60903:2003] -Resistance to mechanical puncture, N/mm	Min. 18	Sample 1- 25.22 Sample 2- 26.55	Conforms
	Tension set test [As per Cl. No. 8.3.3 of EN:60903:2003] -Tension set, %	Max. 15	1.39	Conforms

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Sr. No.	Particulars of test & Cl. No.	Requirement as per Specification	Obtained value	Remarks
4	<p>Dielectric test [As per Cl. No. 8.4 of EN:60903:2003]</p> <p>AC proof test -AC proof test after conditioning for moisture absorption by total immersion in water for a period of 16 hours \pm 0.5 hours [As per Cl. No. 8.4.2.1 of EN:60903:2003] -AC Proof test current at 5 kV rms, mA</p> <p>AC withstand test [As per Cl. No. 8.4.2.2 of EN:60903:2003]</p> <p>- Withstand test voltage, kV rms</p>	<p>Sample shall withstand 5 kV (rms) for 3 minutes</p> <p>Max. 14</p> <p>Sample shall withstand 10 kV (rms)</p>	<p>Withstood</p> <p>6.8 mA</p> <p>Withstood</p>	<p>Conforms</p> <p>Conforms</p> <p>Conforms</p>
5	<p>Ageing test [As per Cl. No. 8.5 of EN:60903:2003] (ageing at $70 \pm 2^\circ\text{C}$ for 168 h and with less than 20% relative humidity)</p> <p>-Tensile strength at break after ageing, % of the unaged value</p> <p>-Tension set after ageing, %</p> <p>-Dielectric proof test without being subjected to the moisture conditioning after ageing</p> <p>-AC Proof test current at 5 kV rms, mA</p>	<p>Min. 80</p> <p>Max. 15</p> <p>Sample shall withstand 5 kV (rms) for 3 minutes</p> <p>Max. 14</p>	<p>94.4</p> <p>1.53</p> <p>Both gloves withstood.</p> <p>Sample 1- 4.9 mA Sample 2- 5.1 mA</p>	<p>Conforms</p> <p>Conforms</p> <p>Conforms</p> <p>Conforms</p>

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Sr No	Particulars of test & Cl. No.	Requirement as per Specification	Obtained value	Remarks
6	<p>Thermal test [As per Cl. No. 8.6 of EN:60903:2003]</p> <p>Low temperature test [As per Cl. No. 8.6.1 of EN:60903:2003]</p> <p>-Low temperature test at (-25 ± 3 °C for 1 hour)</p> <p>-Dielectric proof test without being subjected to the moisture conditioning after low temperature test</p> <p>-AC Proof test current at 5 kV rms, mA</p> <p>Flame retardancy test [As per Cl. No. 8.6.2 of EN:60903:2003]</p>	<p>No tear, break or crack shall be visible on the gloves</p> <p>Sample shall withstand 5 kV (rms) for 3 minutes</p> <p>Max. 14</p> <p>Flame shall not have reached the reference line located on the test piece 55 mm from its edge, within 55 second after withdrawal of the flame</p>	<p>No tear, break or crack was visible on the gloves</p> <p>All three gloves withstood</p> <p>Sample 1- 7.4 mA Sample 2- 7.2 mA Sample 3- 7.3 mA</p> <p>Flame did not reach the reference line located on the test piece 55 mm from its edge, within 55 second after withdrawal of the flame</p>	<p>Conforms</p> <p>Conforms</p> <p>Conforms</p> <p>Conforms</p>

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Sr. No	Particulars of test & Cl. No.	Requirement as per Specification	Obtained value	Remarks
7	Test on Gloves with special properties [As per Cl. No. 8.7 of EN:60903:2003] Category A - Acid resistance [As per Cl. No. 8.7.1 of EN:60903:2003] (after immersion in 32 °B Sulfuric Acid solution at 23 ± 2 °C for 8 ± 0.5 hrs) -Dielectric proof test without being subjected to the moisture conditioning after acid immersion -AC Proof test current at 5 kV rms, mA Tensile strength and elongation at break after acid immersion - Change in tensile strength, Percent of the value unexposed to acid - Change in elongation at break, Percent of the value unexposed to acid Category H - Oil resistance [As per Cl. No. 8.7.2 of EN:60903:2003] (after immersion in liquid 102 at 70 ± 2 °C for 24 ± 0.5 hrs) -Dielectric proof test without being subjected to the moisture conditioning after oil immersion -AC Proof test current at 5 kV rms, mA Tensile strength and elongation at break after oil immersion - Change in tensile strength, Percent of the value unexposed to oil - Change in elongation at break, Percent of the value unexposed to oil	Sample shall withstand 5 kV (rms) for 3 minutes Max. 14 Min. 75% Min. 75%	Both gloves withstood 8.6 mA 8.4 mA 86.7 87.0	Conforms Conforms Conforms Conforms Conforms Conforms Conforms Conforms Conforms

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Sr. No.	Particulars of test & Cl. No.	Requirement as per Specification	Obtained value	Remarks
	<p>Category Z - Ozone resistance [As per Cl. No. 8.7.3 of EN:60903:2003] The gloves shall be conditioned in an oven for $3h \pm 0.5$ h at a temperature of $40^\circ C \pm 2^\circ C$ and an ozone concentration of $1mg/m^3 \pm 0.01$ at standard atmospheric pressure of 1013 mbar</p> <p>-Dielectric proof test without being subjected to the moisture conditioning</p> <p>-AC Proof test current at 5 kV rms, mA</p>	<p>After conditioning the gloves shall exhibit no cracks under visual inspection</p> <p>Sample shall withstand 5 kV (rms) for 3 minutes</p> <p>Max. 14</p>	<p>No any crack was observed in both gloves</p> <p>Both gloves Withstood</p> <p>8.9 mA 9.1 mA</p>	Conforms Conforms Conforms
	<p>Category C - Extremely Low temperature resistance [As per Cl. No. 8.7.4 of EN:60903:2003] -Extremely low temperature test at $-40 \pm 3^\circ C$ for 24 ± 0.5 hours</p> <p>-Dielectric proof test without being subjected to the moisture conditioning after low temperature test</p> <p>-AC Proof test current at 5 kV rms, mA</p>	<p>No tear, break or crack shall be visible on the gloves</p> <p>Sample shall withstand 5 kV (rms) for 3 minutes</p> <p>Max. 14</p>	<p>No tear, break or crack was visible on the gloves</p> <p>All three gloves withstood</p> <p>Sample 1- 7.4 mA Sample 2- 7.6 mA Sample 3- 7.2 mA</p>	Conforms Conforms Conforms
8	Tear resistance test [As per Cl. No. 6.2.4 of EN:60903:2003]	Not applicable	Not applicable	-

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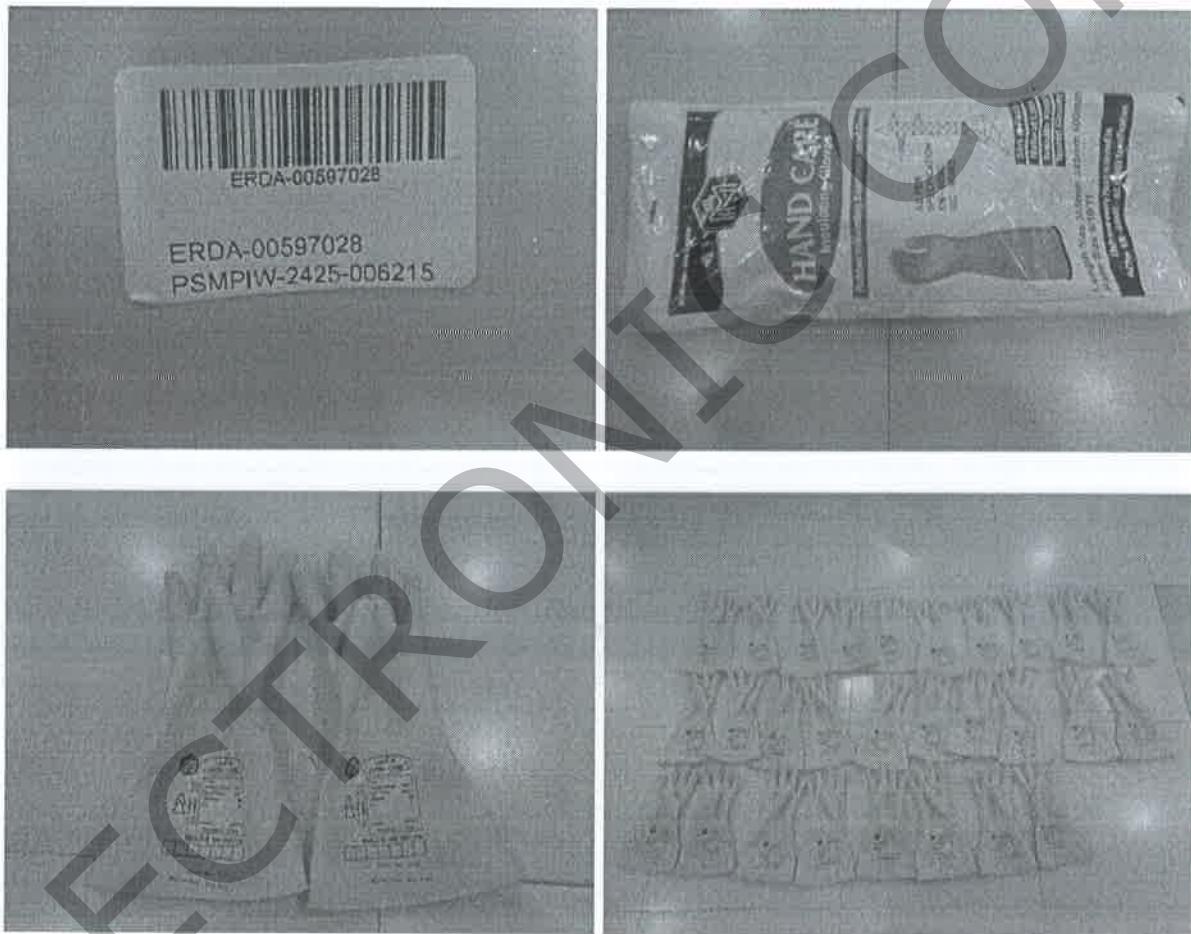


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***** End of Test Report *****

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